

# Bourdon Tube Pressure Gauges

Square Case with Front Frame,  
Wide Rim (RQB) or Narrow Rim (RQS)

Accuracy class 1  
Nom. Sizes 96 (3.78")  
144 (5.67")

Models **RQB**  
**RQS**

## Application

For fluid and gaseous media which are not highly viscous and do not tend to crystallize. The medium must be compatible with the wetted parts; for various applications where a built-in square case is required, e.g. switchboards, electrical control panels, or control boxes

## Nominal Case Sizes

96 (3.78 x 3.78"), 144 (5.67 x 5.67")

## Accuracy Class

1.0 according to EN 837-1 (i.e. max.  $\pm 1.0\%$  of full scale value)

## Pressure Ranges (EN 837-1)

0-0.6 up to 0-1000 bar (0-10 up to 0-15,000 psi)  
also all standard vacuum and compound ranges

## Pressure Limitations (EN 837-1)

Steady pressure: full scale value  
Cyclic pressure: 90% of full scale value  
Temporary: 130% of full scale value

## Temperature Limitations

Ambient temperature: -40 to +60 °C (-4...+140 °F)  
Medium temperature: max. +60 °C (+140 °F) soft soldered  
max. +100 °C (212 °F) silver brazed / argon arc welded

## Temperature Caused Error

The error caused by temperatures differing from the reference temperature of +20 °C (+68 °F) is significant. In correspondence with EN 837-1 it may be up to 0.4% per each +10 °C (+18 °F).

## Protection Type (EN 60529 / IEC 529)

IP 43

Further information about advantages, applications, specifications and pressure ranges of Bourdon tube pressure gauges of accuracy class 1.0 to 2.5 can be found on **general information leaflet 1000**.

## Standard Configuration

### Connection

G ½ B (½" BSP) lower back connection (standard)

### Wetted Parts

Version -1: Socket = brass

#### Bourdon tube:

≤ 40 bar = bronze, C-form, soft-soldered  
≥ 60 bar = bronze, helical, silver brazed  
1000 bar = 316 stainl. steel (1.4571), helical,  
silver brazed

Version -3: Socket: = 316 stainless steel (1.4571)

#### Bourdon tube:

≤ 40 bar = 316 stainl. steel (1.4571), C-Form,  
argon arc welded  
≥ 60 bar = 316 stainl. steel (1.4571), helical,  
argon arc welded

### Movement

Brass / German silver

### Dial

Aluminum alloy, black figures, white background

### Pointer

Aluminum alloy black

### Case

Square case with black front frame (carbon steel), model RQS with narrow rim, model RQB with wide rim, clamp clip for panel mounting

### Lens

Single strength glass



## Optional Special Configurations

- Process connection ½" NPT, others upon request
- Wetted parts Monel upon request
- Inlet port restrictor screw brass or stainless steel
- Special scales e.g. dual ranges, combination pressure and temperature ranges, fine division (with test gauge pointer)
- Receiver gauge 0.2-1 bar or 3-15 psi
- Movement stainless steel (wear and corrosion resistant)
- Higher pressure ranges upon request
- Nom. size 192 (7.56x7.56") upon request
- Other than vertical installation, e.g. inclined 45° backwards
- Electrical accessories, see data sheets 1590 and 9000 ff.

## How to Order:

Please specify:

Model code: **RQB** = Front frame with wide rim  
**RQS** = Front frame with narrow rim

Wetted parts: - 1 or - 3, compare left

Pressure range: according EN 837-1  
e.g. **0-4 bar** or -1/+9 bar

Process connection: **G ½ B (½" BSP)** (= standard)  
or ½" NPT, others upon request

Special configurations: (see above)

### Examples for Ordering Information:

- RQS 96-3, 0-6 bar, G ½ B
- RQB 144-1, -1/+9 bar, ½" NPT



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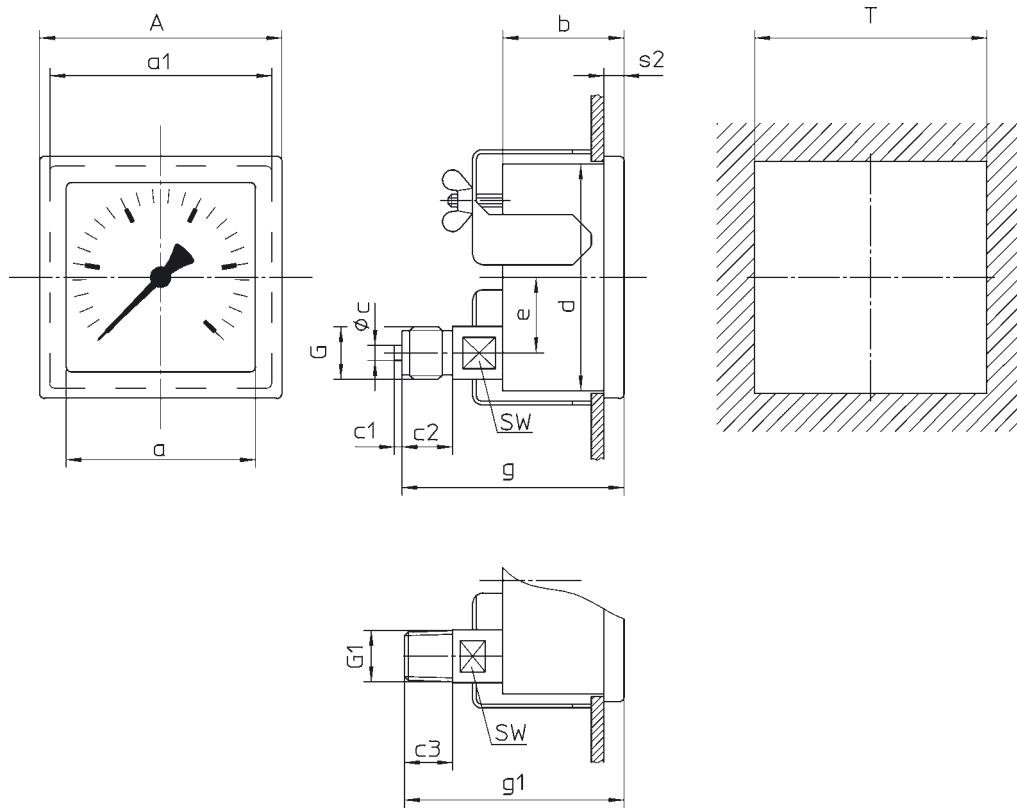
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**1500**  
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## Dimensions and Weight



**Dimensions (mm / inches) and Weight (kg / lb)**

Nom. Size A	a <sup>1)</sup>	a1 <sup>2)</sup>	b	c	c1	c2	c3	d	e	G	G1	g	g1	s2	SW	T	Weight (approx.)
96 <b>3.78</b>	75 <b>2.95</b>	88 <b>3.46</b>	48 <b>1.89</b>	6 <b>.24</b>	3 <b>.12</b>	20 <b>.08</b>	19 <b>.75</b>	90 <b>3.54</b>	30 <b>1.18</b>	G ½ B ½" BSP	½" NPT	88 <b>3.46</b>	87 <b>3.43</b>	8 <b>.31</b>	17 <b>.67</b>	92 <b>3.62</b>	0.75 <b>1.65</b>
144 <b>5.67</b>	116 <b>4.57</b>	134 <b>5.28</b>						136 <b>5.35</b>	52 <b>2.05</b>							138 <b>5.43</b>	1.30 <b>2.87</b>
192 <b>7.56</b>	164 <b>6.46</b>	—						184 <b>7.24</b>	186 <b>7.32</b>							2.00 <b>4.41</b>	

<sup>1)</sup> model RQB

<sup>2)</sup> model RQS

The information in this leaflet is given in good faith, but we reserve the right to make changes without notice.